	CH1 Components Diagram Key				
#	GXi Part Number	Description			
1	E00110	Engine Assembly - recoil start. (Yellow), 420cc, 15hp. DEK chipper shredder model CH1			
2	C00306	Clutch assembly Model: CH1,CH3,CH4,CH9			
3	C03011	Tow Bar - GRAY Model: CH1,CH5			
4	C03511	Handle Set on funnel (BLACK) Model: CH1,CH3,CH4,CH9			
5	C05118	Back Handle on Chipper shredder Carousel - BLALCK			
6	C01106	Top funnel assembly, including the funnel and blank/white cover inside (include labels) Model:CH1			
7	C01006	Side chute - Black (include labels)model CH1			
8	C00506	Blades with hardware Model: CH1,CH3,CH4,CH9			
9	C02710	chipper shredder carousel - BLACK (no wheels)			
10		hardware for engine connect carousel			
11	C03511	Chipper front handle - (black)			
12	C00206	One pneumatic tire wheels			
13		plastic cover for the funnel Model: CH1,CH3,CH4,CH9			
14	C01509	Bearing Assembly (Black) Includes two bolts.			
15	C00406	Chipper Shredder Pulley			
16	C04813	Chipper shredder wheel base -Black - includes base, axle, bolts for carousel			
17	C02510	Chipper shredder screen for CH3,CH4,CH9			
18		Flail hammers chipper			
19	C01206	Discharge chute assembly including the pins (BLACK)			
20	C03311	Engine/Belt tension block and bolt			
21	C01406	v-Belt for chipper shredder			
22	C00806	Belt guard (yellow) - Models: CH1			
23	C03511	Front Handle on Chipper shredder Carousel			
25	C00606	Hardware bag			
26	E01306	Muffler-Muffler assembly, 390cc, 401cc(A serial#), 420cc			
27	E01906	Air Filter-Air filter assembly, 390cc, 390cc (A Serial #),401cc, 420cc			
28	E07109	Recoil assembly (Black) - 401cc(A serial#), 420cc for Brush Master models: CH3, CH4, CH5, CH9			
29	E04310	Carburetor assembly, 420cc			
30	E07011	Fuel tank assembly (black) 389cc, 401cc, 420cc (Sealed and tethered cap with rollover valve installed) for Brush Master models			
31	E02210	Cylinder Head -Cylinder head assembly, 420cc			
32	E04606	Gasket set -Engine Gaskets set: 390cc, 401cc(A serial #), 420cc engine			

	CH3 Components Diagram Key				
#	GXi Part Number	Description			
1	E07310	engine asm - 270 cc (black) engine Brush Master model CH3 - (2013 model and newer)			
2	C00306	Clutch assembly Model: CH1,CH3,CH4,CH9			
3	C03111	Tow Bar - GRAY Model: CH3,CH4,CH9			
4	C04713	Handle Set on funnel (Grey) Model: CH3,CH4			
5	C05018	Back Handle on Chipper shredder Carousel - GREY			
6	C01809	Top funnel assembly (Grey), including the funnel and blank/white cover inside (include labels) Model: CH3,CH4,CH9			
7	C01709	Side chute (Grey) - Round opening is 3.25" (include labels)			
8	C00506	Blades with hardware Model: CH1,CH3,CH4,CH9			
9	C03712	Chipper shredder Carousel - GRAY (no wheels)			
10		hardware for engine connect carousel			
11	C04713	Chipper front handle - (Grey)			
12	C00206	One pneumatic tire wheels			
13		plastic cover for the funnel Model: CH1,CH3,CH4,CH9			
14	C02409	Bearing Assembly (grey) Includes two bolts.			
15	C00406	Chipper Shredder Pulley			
16	C04918	Chipper shredder wheel base -GREY - includes base, axle, bolts for carousel			
17	C02510	Chipper shredder screen for CH3,CH4,CH9			
18		Flail hammers chipper			
19	C01909	Discharge chute assembly including the pins (Grey)			
20	C03311	Engine/Belt tension block and bolt			
21	C01406	v-Belt for chipper shredder			
22	C02009	Belt guard (orange) - Models: CH3, CH4,CH9			
23	C03511	Front Handle on Chipper shredder Carousel			
24		hardware for chipper shredder			
25	C02916	hardware bag			
26	E01406	Muffler-Muffler assembly, 270cc, 279cc, 279cc (A serial #)			
27	E02006	Air Filter-Air filter assembly, 279cc, 270cc, 279cc (A serial #)			
28	E07410	Recoil assembly (Black) - 279cc Brush Master models: CH3			
29	E04410	Carburetor-Carburetor assembly, 270cc, 279cc			
30	E13411	Fuel tank assembly (black) 270cc ((Sealed and tethered cap with rollover valve installed)) for Brush Master models: CH3 1.37 gal fuel tank. The fuel tank assembly is completely assembled: the tank, the shut off valve, fuel filter, fuel cap and is ready to be connected to the carburetor.			
31	E02310	Cylinder head assembly, 279cc, 11hp. Model CH3.			
32	E04706	Gasket set - Engine Gaskets set: 270cc, 279cc (A serial #).			

	CH9 Components Diagram Key				
#	GXi Part Number	Description			
1	E07510	Engine Assembly, 120V ELECTRIC Start (Black) , 15 hp, 420 cc for CH5 and CH9			
1.7	E14818	Cylinder head assembly - 445cc and 457cc engine			
2	C00306	Clutch assembly Model: CH1,CH3,CH4,CH9			
3	C03111	Tow Bar - GRAY Model: CH3,CH4,CH9			
4	C03511	Handle Set on funnel (BLACK) Model: CH1,CH3,CH4,CH9			
5	C05018	Back Handle on Chipper shredder Carousel - GREY			
6	C01809	Top funnel assembly (Grey), including the funnel and blank/white cover inside (include labels) Model: CH3,CH4,CH9			
7	C02309	Side chute (Grey) - Oval Opening for CH4 and CH9 (include labels)			
8	C00506	Blades with hardware Model: CH1,CH3,CH4,CH9			
9	C02610	Chipper shredder Carousel - GRAY (no wheels)			
10		hardware for engine connect carousel			
11	C04713	Chipper front handle - (Grey)			
12	C00206	One pneumatic tire wheels			
13		plastic cover for the funnel Model: CH1,CH3,CH4,CH9			
14	C02409	Bearing Assembly (grey) Includes two bolts.			
15	C00406	Chipper Shredder Pulley			
16	C04918	Chipper shredder wheel base -GREY - includes base, axle, bolts for carousel			
17	C02510	Chipper shredder screen for CH3,CH4,CH9			
18		Flail hammers chipper			
19	C01909	Discharge chute assembly including the pins (Grey)			
20	C03311	Engine/Belt tension block and bolt			
21	C01406	v-Belt for chipper shredder			
22	C02009	Belt guard (orange) - Models: CH3, CH4,CH9			
23		Front Handle on Chipper shredder Carousel			
24		hardware for chipper shredder			
25	C02916	hardware bag			
26	E01306	Muffler-Muffler assembly, 390cc, 401cc(A serial#), 420cc			
27	E01906	Air Filter-Air filter assembly, 390cc, 390cc (A Serial #),401cc, 420cc			
28	E07109	Recoil assembly (Black) - 401cc(A serial#), 420cc for Brush Master models: CH3, CH4, CH5, CH9			
	E04310	Carburetor assembly, 420cc; CH1, CH4, CH5, CH9			
29		The carburetor module comes completely assembled. The module includes the			
29		carburetor, the choke shaft, the heat shield and the gaskets. Simply install the			
		carburetor assembly onto the engine head with two bolts.			
30	E07011	Fuel tank assembly (black) 390cc, 401cc, 420cc (Sealed and tethered cap with rollover valve installed) for Brush Master models: CH3, CH4 and STANLEY CH5 1.584 gal fuel tank. The fuel tank assembly is completely assembled: the tank, the shut off valve, fuel filter, fuel cap and is ready to be connected to the carburetor.			
31	E02210	Cylinder Head -Cylinder head assembly, 420cc			
32	E04606	Gasket set -Engine Gaskets set: 390cc, 401cc(A serial #), 420cc engine			
33	E09711	Engine Start Assembly - (120V) Chipper shredder CH5, CH9			
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	CH4 Components Diagram Key				
#	GXi Part Number	Description			
1	E06910	Engine asm - 420 cc (black) engine Brush Master model CH4			
2	C00306	Clutch assembly Model: CH1,CH3,CH4,CH9			
3	C03111	Tow Bar - GRAY Model: CH3,CH4,CH9			
4	C04713	Handle Set on funnel (Grey) Model: CH3,CH4			
5	C05018	Back Handle on Chipper shredder Carousel - GREY			
6	C01809	Top funnel assembly (Grey), including the funnel and blank/white cover inside (include labels) Model: CH3,CH4,CH9			
7	C02309	Side chute (Grey) - Oval Opening for CH4 and CH9 (include labels)			
8	C00506	Blades with hardware Model: CH1,CH3,CH4,CH9			
9	C02610	Chipper shredder Carousel - GRAY (no wheels)			
10		hardware for engine connect carousel			
11	C04713	Chipper front handle - (Grey)			
12	C00206	One pneumatic tire wheels			
13		plastic cover for the funnel Model: CH1,CH3,CH4,CH9			
14	C02409	Bearing Assembly (grey) Includes two bolts.			
16	C04918	Chipper shredder wheel base -GREY - includes base, axle, bolts for carousel			
16	C04918	Chipper shredder wheel base -GREY - includes base, axle, bolts for carousel			
17	C02510	Chipper shredder screen for CH3,CH4,CH9			
18		Flail hammers chipper			
19	C01909	Discharge chute assembly including the pins (Grey)			
20	C03311	Engine/Belt tension block and bolt			
21	C01406	v-Belt for chipper shredder			
22	C02009	Belt guard (orange) - Models: CH3, CH4,CH9			
23		Front Handle on Chipper shredder Carousel			
24		hardware for chipper shredder			
25	C02916	hardware bag			
26	E01306	Muffler-Muffler assembly, 390cc, 401cc(A serial#), 420cc			
27	E01906	Air Filter-Air filter assembly, 390cc, 390cc (A Serial #),401cc, 420cc			
28	E07109	Recoil assembly (Black) - 401cc(A serial#), 420cc for Brush Master models: CH3, CH4, CH5, CH9			
29	E04310	Carburetor assembly, 420cc; CH1, CH4, CH5, CH9 The carburetor module comes completely assembled. The module includes the carburetor, the choke shaft, the heat shield and the gaskets. Simply install the carburetor assembly onto the engine head with two bolts.			
30	E07011	Fuel tank assembly (black) 390cc, 401cc, 420cc (Sealed and tethered cap with rollover valve installed) for Brush Master models: CH3, CH4 and STANLEY CH5 1.584 gal fuel tank. The fuel tank assembly is completely assembled: the tank, the shut off valve, fuel filter, fuel cap and is ready to be connected to the carburetor.			
31	E02210	Cylinder Head -Cylinder head assembly, 420cc			
32	E04606	Gasket set -Engine Gaskets set: 390cc, 401cc(A serial #), 420cc engine			